SPEECH SOUND DEVELOPMENT
BY AGE

3: m, n, h, w, p

4: k, f, g, b, d

5: y, t, v, -ing

6: l, j, sh, zh, wh, ch

7: s, z

8: r, th, blends
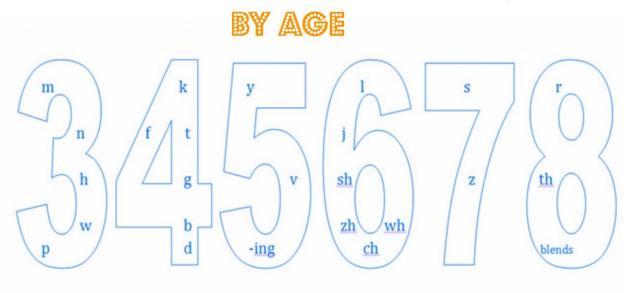
Source: http://www.chn.hdsb.ca/FAV1-000F7538/
Creating using developmental norms from Poole, Sander, Hena, Fudala, Templin and Wellman.